

Atest kvality Quality Assurance Report

Číslo dílu zůkazníka :
Customer's Part Number : _____
Číslo dílu dodavatele :
Supplier's Part Number : _____

Č. revize výkresu :
DrawingrevisionNr: 53651073
Název dodavatele :
Supplier Name : _____

Název dílu :
Part Name : 53651073

NingBo Accurate Machinery Co.,Ltd

Pozice Item	Kontrolovaný rozměr, specifická charakteristika a materiálový předpis Checked Dimension, Specific Characteristics and Material Specification	Tolerance Tolerance		Jednotky Units of Measure	Výsledky měření Measurement results					OK / NOK
		(-)	(+)		Vzorek 1 Sample 1	Vzorek 2 Sample 2	Vzorek 3 Sample 3	Vzorek 4 Sample 4	Vzorek 5 Sample 5	
1	Φ11.6	-0.5	+0	mm	11.36	11.32	11.29	11.35	11.37	OK
2	6.42	-0.4	+0.2	mm	6.44	6.45	6.43	6.46	6.45	OK
3	3.25	-0.3	+0.3	mm	3.24	3.25	3.23	3.23	3.24	OK
4	Φ60	-0.2	+0.2	mm	59.98	60.07	59.96	60.04	60.01	OK
5	Φ52.3	-0.3	+0.3	mm	52.45	52.47	52.46	52.47	52.45	OK
6	Φ50	-0.1	+0.3	mm	49.96	50.02	50.03	49.97	50.01	OK
7	Φ16.1	-0.4	+0.4	mm	16.20	16.19	16.21	16.20	16.19	OK
8	6.5	-1	+0.2	mm	6.51	6.53	6.55	6.52	5.53	OK
9	3	-0.7	+0	mm	2.98	2.97	3.00	2.98	2.99	OK
10	Φ5.5	-0.4	+0.3	mm	5.39	5.42	5.45	5.42	5.40	OK
11	Φ2.6	-0.15	+0.15	mm	2.47	2.49	2.50	2.48	2.47	OK
12	3	-0.2	+0.4	mm	2.85	2.86	2.84	2.86	2.87	OK
13	Φ13	-0.6	+0.3	mm	12.96	12.98	13.01	12.99	13.00	OK
14	Φ11.34	-0.5	+0	mm	11.21	11.17	11.22	11.19	11.15	OK
15	Φ5.7	-0.15	+0	mm	5.67	5.66	5.68	5.69	5.67	OK
16	44	-0.3	+0.3	mm	43.84	43.82	43.84	43.79	43.81	OK
17	13.3	-0.1	+0.1	mm	13.23	13.25	13.25	13.26	13.24	OK
18	Φ66.6	-0.3	+0.3	mm	66.65	66.68	66.66	66.69	66.65	OK
19	20.3	-0.1	+0.1	mm	20.24	20.23	20.25	20.27	20.28	OK
20	21.8	-0.1	+0.1	mm	21.85	21.83	21.86	21.85	21.84	OK

21	45.9	-0.3	+0.3	mm	45.71	45.73	45.76	45.80	45.82	OK
22	Φ19.17	-0.35	+0	mm	19.10	19.12	19.10	19.11	19.13	OK
23	34.9	-0.1	+0.1	mm	34.92	34.89	34.85	34.91	34.88	OK
24	30.8	-0.15	+0.15	mm	30.77	30.81	30.79	30.78	30.80	OK
25	1.3	-0.15	+0.15	mm	1.30	1.32	1.29	1.30	1.31	OK
26	7.2	-0.05	+0.05	mm	7.17	7.16	7.18	7.19	7.17	OK
27	37.5	-0.30	+0.3	mm	37.50	37.52	37.55	37.54	37.49	OK
28	19	-0.15	+0.15	mm	18.90	18.94	18.92	18.90	18.93	OK
29	27.4	-0.15	+0.15	mm	27.55	27.53	27.52	27.53	27.55	OK
30	3	-0.15	+0.15	mm	3.09	3.11	3.10	3.13	3.12	OK
31	22.6	-0.15	+0.15	mm	22.63	22.64	22.66	22.65	22.64	OK
32	37.2	-0.05	+0.05	mm	37.19	37.21	37.20	37.22	37.19	OK
33	37.9	-0.15	+0.15	mm	37.89	37.87	37.88	37.91	37.90	OK
34	30.2	-0.05	+0.05	mm	30.17	30.20	30.18	30.21	30.19	OK
35	33.9	-0.15	+0.15	mm	33.92	33.94	33.93	33.92	33.93	OK
36	26.5	-0.15	+0.15	mm	26.51	26.52	26.55	26.53	26.49	OK
37	60.1	-0.15	+0.15	mm	60.06	60.09	60.07	60.11	60.08	OK
38	17.5	-0.15	+0.15	mm	17.59	17.52	17.57	17.55	17.54	OK
39	23.4	-0.05	+0.05	mm	23.38	23.37	23.39	23.41	23.39	OK
40	16	-0.1	+0.3	mm	16.14	16.13	16.16	16.14	16.15	OK
41	Φ40	-0.15	+0.15	mm	40.01	40.02	40.02	40.03	40.01	OK
42	Φ70.6	-0.1	+0.1	mm	70.61	70.63	70.59	70.60	70.62	OK
43	Φ3.16	-0.1	+0	mm	3.08	3.07	3.11	3.09	3.10	OK
44	24.8	+0.3	-0.3	mm	24.72	24.75	24.73	24.71	24.74	OK
45	22	-0.1	+0.1	mm	22.03	21.98	21.99	22.01	22.02	OK
46	22	-0.1	+0.1	mm	21.94	22.02	21.95	21.97	22.01	OK

47	25.4	-0.1	+0.1	mm	25.36	25.34	25.36	25.35	25.36	OK
48	30	-0.1	+0.15	mm	29.92	29.94	29.90	29.96	29.92	OK
49	Φ3.21	-0.05	+0.1	mm	ok	ok	ok	ok	ok	OK
50	7.25	-0.15	+0.1	mm	7.27	7.28	7.26	7.25	7.24	OK
51	Φ3.34	-0.1	+0.15	mm	3.35	3.37	3.41	3.38	3.36	OK
52	14.55	-0.1	+0.3	mm	14.62	14.58	14.59	14.63	14.65	OK
53	Φ4.45	-0.05	+0.05	mm	ok	ok	ok	ok	ok	OK
54	11.07	-0.3	+0.3	mm	11.13	11.15	11.14	11.15	11.13	OK
55	Flatness0.1	ok	ok	ok	ok	ok	ok	ok	ok	OK
56	Φ4.8	-0.2	+0.2	mm	4.83	4.85	4.84	4.86	4.84	OK
57	Φ5.3	-0.10	+0.1	mm	5.32	5.31	5.30	5.32	5.31	OK
58	18.23	-0.15	+0	mm	18.15	18.18	18.16	18.14	18.17	OK
59	AlSi12Cu1(Fe) (材质报告)	See the attachment								OK
60	Appearance (外观)				ok	ok	ok	ok	ok	OK
61	Weight (重量)			g	175	174	173	174	173	OK
62	Porosity of casting acc VW50097 D5/1 (气孔标准)				ok	ok	ok	ok	ok	OK

Jméno, podpis a razítko dodavatele :
Supplier Representative Name, Signature &

Date :

Amy

2019.6.21